ASSEMBLY NOTES

1. SELECT APPROPRIATE WIRE ILLUSTRATED IN SHEET 1 AND PARTS LIST, CUT TO ONE METRE LENGTHS (30 IN TOTAL) DO NOT TERMINATE WIRES

2. CRIMP AND TERMINATE ONE END OF EACH WIRE INTO ITEM J7 AS PER TABLE TOOLING CRIMP TOOL VIOLEX PART 6389-0200 (FARRELL 165-8816)

3. NEXT LOOM WIRE AS SHOWN
ASSEMBLY NOTES

1. Populate front panel with components as specified. For position of switches and LEDs, see drawing TAE-300399.
2. Place length of heat shrink item 1 as specified over each wire.
3. Create loop in each wire before terminating, see fig 1.
4. Terminate each wire as specified.
5. Use heat gun to secure heat shrink over component terminals once terminated.

WHEN CONNECTING UP THE LED'S AND SWITCHES FITTED TO THE FRONT PANEL CREATE A LOOP IN EQUIPMENT WIRES AS SHOWN ABOVE.

FIG 1